



SAFETY DATA SHEET FLOKOOL XX CUTTING OIL

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

1. Identification

Product identifier

Product name FLOKOOL XX CUTTING OIL
Product number L0530-057, L0530-060, L0530-062

Recommended use of the chemical and restrictions on use

Application Petroleum lubricating oil
Uses advised against No specific uses advised against are identified.

Details of the supplier of the safety data sheet

Manufacturer Lubriplate Lubricants Co.
Corporate Headquarters
129 Lockwood Street
Newark, NJ 07105

Midwest Office & Plant
1500 Oakdale Ave.
Toledo, OH 43605
419-691-2491
419-693-3806

Emergency telephone number

Emergency telephone Chem-Tel: 1-800-255-3924 (US & Canada only)
01-813-248-0585 (Outside US & Canada)

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified
Health hazards Skin Sens. 1 - H317
Environmental hazards Not Classified

Label elements

Pictogram



Signal word Warning
Hazard statements H317 May cause an allergic skin reaction.

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Precautionary statements	<p>P261 Avoid breathing vapor/ spray.</p> <p>P272 Contaminated work clothing must not be allowed out of the workplace.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains Pentene, 2,4,4-trimethyl-, sulfurized

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

<p>Pentene, 2,4,4-trimethyl-, sulfurized</p> <p>CAS number: 68515-88-8</p>	1-5%
<p>Classification</p> <p>Skin Sens. 1B - H317</p>	
<p>naphthalene</p> <p>CAS number: 91-20-3</p> <p>M factor (Acute) = 1</p>	<1%
<p>Classification</p> <p>Acute Tox. 4 - H302</p> <p>Carc. 2 - H351</p> <p>Aquatic Acute 1 - H400</p> <p>Aquatic Chronic 1 - H410</p>	
<p>xylene</p> <p>CAS number: 1330-20-7</p>	<1%
<p>Classification</p> <p>Flam. Liq. 3 - H226</p> <p>Acute Tox. 4 - H312</p> <p>Acute Tox. 4 - H332</p> <p>Skin Irrit. 2 - H315</p>	

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

General information	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms are severe or persist.

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Ingestion	Rinse mouth thoroughly with water. Get medical advice/attention if you feel unwell. Do not induce vomiting unless under the direction of medical personnel.
Skin Contact	It is important to remove the substance from the skin immediately. In the event of any sensitization symptoms developing, ensure further exposure is avoided. Remove contamination with soap and water or recognized skin cleansing agent. Get medical attention if symptoms are severe or persist after washing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Rinse with water. Get medical attention if any discomfort continues.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue.

Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	May cause sensitization or allergic reactions in sensitive individuals.
Skin contact	May cause skin sensitization or allergic reactions in sensitive individuals.
Eye contact	No specific symptoms known. May be slightly irritating to eyes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor	Treat symptomatically. May cause sensitization or allergic reactions in sensitive individuals.
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5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards	Containers can burst violently or explode when heated, due to excessive pressure build-up.
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

Advice for firefighters

Protective actions during firefighting	Avoid breathing fire gases or vapors. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

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Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid contact with skin and eyes.

Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground.

Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Small Spillages: Collect spillage. Large Spillages: Absorb spillage with non-combustible, absorbent material. The contaminated absorbent may pose the same hazard as the spilled material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Mineral oil, excluding metal working fluids (pure, highly and severely refined)
Long-term exposure limit (8-hour TWA): ACGIH 5 mg/m³ inhalable fraction

naphthalene

Long-term exposure limit (8-hour TWA): OSHA 10 ppm 50 mg/m³
Long-term exposure limit (8-hour TWA): ACGIH 10 ppm 52 mg/m³
A3, DSens, Sk

xylene

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Long-term exposure limit (8-hour TWA): OSHA 100 ppm 435 mg/m³

Long-term exposure limit (8-hour TWA): ACGIH 100 ppm 434 mg/m³

Short-term exposure limit (15-minute): ACGIH 150 ppm 651 mg/m³

A4

OSHA = Occupational Safety and Health Administration.

ACGIH = American Conference of Governmental Industrial Hygienists.

A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans.

DSens = Dermal sensitizer.

A4 = Not Classifiable as a Human Carcinogen.

Sk = Danger of cutaneous absorption.

naphthalene (CAS: 91-20-3)

**Immediate danger to life
and health** 250 ppm

Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

Other skin and body protection

May cause skin sensitization or allergic reactions in sensitive individuals. Wear appropriate clothing to prevent repeated or prolonged skin contact.

Hygiene measures

Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

Respiratory protection

Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.

Environmental exposure controls

Keep container tightly sealed when not in use.

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9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Oily liquid. Transparent.
Color	Black.
Odor	Fatty
Odor threshold	Not available.
pH	Not available.
Melting point	Not available.
Initial boiling point and range	>288°C (>550.4°F)
Flash point	171°C/340°F Cleveland open cup.
Evaporation rate	< 0.01 (butyl acetate = 1)
Evaporation factor	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Lower flammable/explosive limit: 0.9 % Upper flammable/explosive limit: 7 %
Vapor pressure	<0.0013 kPa @ 20°C
Vapor density	> 5
Relative density	0.93
Solubility(ies)	Not available.
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	31 cSt @ 40°C/104°F
Explosive properties	Not considered to be explosive.
Oxidizing properties	Does not meet the criteria for classification as oxidizing.
Other information	None.

10. Stability and reactivity

Reactivity	See the other subsections of this section for further details.
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
Possibility of hazardous reactions	No potentially hazardous reactions known.
Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
Materials to avoid	No specific material or group of materials is likely to react with the product to produce a hazardous situation.

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Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitization

Respiratory sensitization Based on available data the classification criteria are not met.

Skin sensitization

Skin sensitization May cause skin sensitization or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

General information

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation

No specific symptoms known.

Ingestion

May cause sensitization or allergic reactions in sensitive individuals.

Skin Contact

May cause skin sensitization or allergic reactions in sensitive individuals.

Eye contact

No specific symptoms known.

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Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target Organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.

Toxicological information on ingredients.

Pentene, 2,4,4-trimethyl-, sulfurized

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitization

Respiratory sensitization Based on available data the classification criteria are not met.

Skin sensitization

Skin sensitization May cause skin sensitization or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

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General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	No specific symptoms known.
Ingestion	May cause sensitization or allergic reactions in sensitive individuals.
Skin Contact	May cause skin sensitization or allergic reactions in sensitive individuals.
Eye contact	No specific symptoms known.
Route of exposure	Ingestion Inhalation Skin and/or eye contact
Target Organs	No specific target organs known.
Medical considerations	Skin disorders and allergies.

12. Ecological information

Ecotoxicity	Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.
Toxicity	Based on available data the classification criteria are not met.
<u>Persistence and degradability</u>	
Persistence and degradability	The degradability of the product is not known.
<u>Bioaccumulative potential</u>	
Bio-Accumulative Potential	No data available on bioaccumulation.
Partition coefficient	Not available.
<u>Mobility in soil</u>	
Mobility	No data available.
<u>Other adverse effects</u>	
Other adverse effects	None known.

13. Disposal considerations

Waste treatment methods

General information	The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.
Disposal methods	Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

14. Transport information

General	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).
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UN Number

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UN No. (International) Not applicable.

UN No. (DOT) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

Transport labels

No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed or exempt:

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed or exempt.

SARA 313 Emission Reporting

The following ingredients are listed or exempt:

CAA Accidental Release Prevention

None of the ingredients are listed or exempt.

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FDA - Essential Chemical

None of the ingredients are listed or exempt.

FDA - Precursor Chemical

None of the ingredients are listed or exempt.

SARA (311/312) Hazard Categories

None of the ingredients are listed or exempt.

OSHA Highly Hazardous Chemicals

None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

The following ingredients are listed or exempt:

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed or exempt:

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed or exempt.

California Directors List of Hazardous Substances

The following ingredients are listed or exempt:

Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

Rhode Island "Right To Know" List

The following ingredients are listed or exempt:

Soybean oil

Minnesota "Right To Know" List

The following ingredients are listed or exempt:

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

Soybean oil

Inventories

US - TSCA

The following ingredients are listed or exempt:

Distillates (petroleum), hydrotreated heavy paraffinic

Soybean oil

Distillates (petroleum), hydrotreated heavy paraffinic

Pentene, 2,4,4-trimethyl-, sulfurized

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

16. Other information

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Classification abbreviations and acronyms	Skin Sens. = Skin sensitisation
Training advice	Only trained personnel should use this material.
Revision date	7/12/2018
SDS No.	5063
Hazard statements in full	H317 May cause an allergic skin reaction.
End of SDS	

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.